

Bruun Inspektion A/S attesterer hermed, at kvalitetsledelsessystemet hos:

**HMK Bilcon A/S, Hadsundvej 295, 9260 Gistrup**

er blevet vurderet og registreret under Bruun Inspektion A/S i henhold til kravene i følgende internationale standarder:

**ISO 9001:2015**

Kvalitetsledelsessystemet gælder for:

**Fremstilling af et bredt udvalg af køretøjer inden for specialtransport, herunder brændstofs-køretøjer forsvars- og multispace-køretøjer samt transportløsninger til sundhedssektoren.**

Gyldig fra:

15-09-2023

*Data for gyldighedsstart*

Nr. Nebel, Danmark

*Udstedelsessted for certifikat*

Udløber:

15-09-2026

*Certifikatet er gyldigt til*

Udstedt første gang:

09-06-2023

*Data for gyldighedsstart af certifikat*



UNDERSKRIFT

**Gitte Bruun**

Dette certifikat er gyldigt med forbehold for tilfredsstillende afslutning af årlige auditter.

Certificate ID: I106413, Emne ID: E5221, ISO 9001 2023.02787.0001

Kontroller evt. gyldigheden af dette certifikat ved at kontakte Bruun Inspektion A/S.

Bruun Inspektions sagsnr.: 2023.02787.0001

Bruun Inspektion A/S attesterer hermed, at kvalitetsledelsessystemet hos:

**HMK Bilcon A/S, Hadsundvej 295, 9260 Gistrup**

er blevet vurderet og registreret under Bruun Inspektion A/S i henhold til kravene i følgende internationale standarder:

**ISO 3834-2:2021**

**Kvalitetsledelsessystemet gælder for Scope:**

**Smeltesvejsning af metalliske materialer.**

**Se specifikliste i bilag 1.**

Gyldig fra: 15-09-2023  
*Data for gyldighedsstart*

Nr. Nebel, Danmark  
*Udstedelsessted for certifikat*

Udløber: 15-09-2028  
*Certifikatet er gyldigt til*

Udstedt første gang: 09-06-2023  
*Certifikatet er udstedt første gang.*



UNDERSKRIFT

**Gitte Bruun**

Dette certifikat er gyldigt med forbehold for tilfredsstillende afslutning af årlige revisioner.

Certificate ID: H06428, Emne ID:E5735, ISO 3834-2 2023.02787.0001

Kontroller evt. gyldigheden af dette certifikat ved at kontakte Bruun Inspektion A/S.

**Bilag 1**

**Matrialegrupper : 1.1, 1.2 1.4, 22 og 23 i henhold til CEN ISO /TR 15608:207.**

**Fremstilling i henhold til følgende standarder: EN 13445, EN 13480.**

**Svejseprocesser: 131 og 141 i henhold til EN ISO 4063:2010.**

**Svejsekoordinator ( C,S,B): Jørgen Brogaard Esbensen . (C).**



# CERTIFIKAT

## HMK Bilcon A/S

Hadsundvej 295, DK-9260 Gistrup, Danmark - hovedkontor

har indført og anvender et miljøledelsessystem med et anvendelsesområde

**Salg, konstruktion, produktion og service af  
køretøjer og dele i aluminium, andre metaller og glasfiber,  
inklusiv overfladebehandling**

På grundlag af en revision foretaget af OTC attesteres det hermed, at dette miljø  
miljøledelsessystem opfylder kravene i standarden

## EN ISO 14001:2015

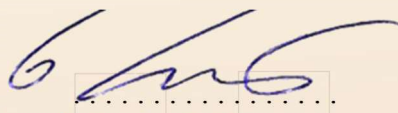
Miljøstyringssystemer. Krav.

Oprindelig godkendelse 24.09.2020  
Gyldig indtil 23.09.2026

Certifikat nummer EMS 05249  
Dato for udstedelse 24.09.2023

Certifikat er kun gyldigt med et Gyldighedsdokument,  
som er uadskillelig del af dette Certifikat.



  
- dipl. eng. B. Stoyanova






**DOCUMENT**  
**FOR THE VALIDITY OF THE CERTIFICATE**  
**No 1 / date 24.09.2023**

Based on the requirements of the international standard ISO/IEC 17021-1:2015, applicable regulations and rules, OTC Bulgaria Ltd. as an accredited body for certification of management systems certifies the status of the issued Certificate to **HMK Bilcon A/S** with address Hadsundvej 295, DK-9260 Gistrup, Denmark, as follows:

| <b>Certificate number</b> | <b>Date of issue</b> | <b>Standard</b> | <b>Status</b> | <b>Valid until</b> |
|---------------------------|----------------------|-----------------|---------------|--------------------|
| EMS 05249                 | 24.09.2023           | ISO 14001       | Valid         | 23.09.2024         |

HEAD OF DEPARTMENT

  
/Dipl. eng. B. Stoyanova/

# Certificate

on the Qualification of constructors acc. to DIN 2303

Q2 BK1 229 2022

The following firm **HMK Bilcon A/S**

**Hadsundvej 295  
9260 Gistrup  
DENMARK**

has proved - upon application and subsequent audit - to fulfil the quality requirements made on producing and repairing companies for military technical equipment by welding / brazing / thermal spraying.

Based on this Qualification of constructors it is entitled to carry out, on military technical products of

**Class Q 1 - with general requirements  
Class Q 2 - with special requirements**

relevant welding work of component **class BK1** in the following processes

131 Metal inert gas welding with solid wire electrode  
141 TIG welding with solid filler material (wire/rod)

on components of groups

DIN CEN ISO/TR 15608: 22, 23

|                                       |   |
|---------------------------------------|---|
| Requirements                          | see reverse   |
| Supervisor / Responsible specialist   | Christensen, Mike, born 1974-08-01, Level B acc. to ISO 14731 |
| Deputy                                | Esbensen, Jorgen, born 1962-11-22, Level B acc. to ISO 14731  |
| Validity of authorization certificate | from 2023-09-02 to 2024-09-01                                 |
| Date of issue                         | 2023-09-29  |

Approved body

GSI - Gesellschaft für Schweißtechnik International mbH  
Niederlassung SLV Berlin Brandenburg

Dipl.-Wirt.-Ing. Nowak



## General requirements

1. This approval is to be shown - on request - to the supervisory body or to the client as an attested duplicate or copy, before starting the welding work.
2. For advertising and other purposes this approval may only be copied / published in a complete form. The text of advertising material is not allowed to be in contradiction to this approval.
3. If the person(s) mentioned in this certificate as welding supervisor leave(s) the firm, and if there are any changes in welding processes or essential parts of the facilities necessary for the welding work, this has to be announced to the accredited body in due time. If necessary a new verification will be arranged.
4. If there are doubts about the qualification of the firm, unannounced factory visits and audits by the accredited body are possible at any time.
5. This approval can at any time be withdrawn, altered or supplemented with immediate effect, without any compensation,
  - if the prerequisites - the approval is based on have changed or
  - if the regulations of this certificate are not observed.
6. At least 2 months prior to the expiry date a new application must have reached the accredited body, if the approval should be certified again.

## Requirements and Remarks:

This certificate replaces approval document No. Q2/BK1/229/2022 dated 2022-10-04.



## CC.:

1. Applicant (Original)
2. civillan (coordinating) office
3. to be filed (copy)